

Work Order ID 98021

Monday, March 04, 2013 7:58:35 AM

98021

Ship today

Page 1

Item ID: D206-739-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual Disabling

Start Date: 3/4/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/4/2013 Req'd Qty: 1.00

1

Customer:

AliKo

Reference:

Approvals: Process Plan: *MF*

Date: *13-3-4*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-739-011CHG002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

MCJ 13-03-01

SP13-3-4

Work Order ID 98021

98021

Page 2

Monday, March 04, 2013 7:58:35 AM

Item ID: D206-739-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual Disabling

Start Date: 3/4/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/4/2013 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D206-739-

011 Location: _____ PPP Rev: _____

Numbers For The Following: D3370-041

041 _____

Record Key

D3393-

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

①

8

13/3/4

ML5

13-03-04

MF

13-3-4

Picklist Print

Monday, March 04, 2013 7:58:34 AM

Page 1

Work Order ID: 98021

Parent Item: D206-739-011

Parent Item Name: Dual Disabling

Start Date: 3/4/2013

Required Date: 3/4/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3370-041 Pedal Lock Assembly	SMP	Manufactured	No			120	Each	0.0000	0	1			
D3393-041 Battery Lock Assembly		Manufactured	No			120	Each	1.0000	0	1			

897054. SPK

SMP

Location

st493

96199

Loc Qty

1

1

Loc Code

96199

SP 13-3-4

SP

SP

Release only
SM

3.4.2 Connect the plug to the battery terminal in the battery case. Ensure proper engagement.

3.4.3 Latch the door of the battery compartment.

4.0 PARTS LIST

-013	<u>011</u>	Part Number	Description
	X	D206-739-011	DUAL DISABLING KIT
X		D109-739-013	DUAL DISABLING KIT
	1	D3370-041	TAIL ROTOR PEDAL DISABLING KIT
1		D4593-041	TAIL ROTOR PEDAL DISABLING KIT
	1	D3370-051	* PEDAL LOCK ASSEMBLY
1		D4593-051	* PEDAL LOCK ASSEMBLY
1	1	D3384-041	* CYCLIC SOCK
1	1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	2	AN960-416	* WASHER
1	1	D3373-5K	** KEY, REPLACEMENT
1	1	D3393-041	BATTERY DISABLING KIT
1	1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3370-041/D4593-041 assembly above

** shown for reference only, p/n for ordering replacement keys